

Certificate
for execution and constructor's qualification of steel structures
acc. to DIN 18800-7:2008-11
Class E

The firm Rädlinger Maschinen- und Anlagenbau GmbH
in the plant 93413 Cham, Kammerdorfer Straße 16

is hereby certified that it is qualified to carry out welding works in the following fields of application:

DIN-Standards/Regulations DIN 18800-7
ZTV-ING, DIN-Fachbericht 103 and 104

Welding Processes Manual metal-arc welding (111)
(Reference no. acc. to EN ISO 4063:2010) MAG welding with solid wire electrode (135)
Drawn arc stud welding with ceramic ferrule (783)

Base Materials S235, S275 and S355 acc. to DIN 18800-1:2008-11 and to current „Bauregelliste“

Extensions/Restrictions Drawn arc stud welding of studs \varnothing 10 mm up to \varnothing 22 mm acc. to DIN EN ISO 14 555.

Welding Supervisor(s) Mr. Johann Kagermeier born Sept. 11th 1955
(Name, christian name, date of International Welding Engineer
birth, profession)

The Welding Supervisor is supported by
Mr. Andreas Wagerer born Febr. 24th 1984
International Welding Specialist
Mr. Udo Bülow born Dec. 8th 1963
European Welding Specialist

Remarks please turn over

Validity from April 16th 2014 until March 6th 2017

Certificate No. 14/701/0697

Issued on October 22nd 2014

General requirements
p.t.o.


Signature(s)



EINGEGANGEN 27. OKT. 2014

Certificate No. 14/701/0697

General requirements

1. Before carry-out welding works this certificate - either as certified copy or photo copy - should be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material must not be in contradiction to this certificate.
3. If the welding supervisor(s) mentioned in this certificate are no longer with the company, if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the inspecting authority has to be informed. If considered necessary a new inspection of the company will take place.
4. In case of doubt regarding the verification of the company an inspection and checkups in the plant by the inspecting authority without prior announcement is being reserved.
5. This certificate may at any time and with immediate effect be withdrawn - without compensation - supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry a new application has to be submitted to the inspecting authority if the qualification should be certified once more.

Remarks:

- The requirements for the execution of welding qualification and approval testing of welding operators acc. to element 1310 are fulfilled by Mr. Kagermeier
- The requirements for supervision inclusively visual examination acc. to element 1218 are fulfilled by Mr. Kagermeier.
- Since July 1st 2014 this certificate is no longer valid for production of building products.

cc.:

1. Applicant (Original)
2. Principal Building Inspection
Authority of the Country
3. German Federal Railways, Management _____ Bridge Building Department
(only if DS 804 will be applied)
4. File